



LAMAR SOFTWARE, INC.
SPECIALISTS IN MANUFACTURING AND DISTRIBUTION

Discrete / Repetitive Functionality

The Info.Net system has the ability to operate in both a repetitive and / or a discrete production environment at the same time. The definition of a repetitive or discrete method of production is made at the assembly level and can be revised at any time.

The repetitive production routing can be based on a production line definition or on a user defined routing of specific operations. Using the production line definition, the minimum and maximum units per hour can be defined for the production line. The use of the production line definition in repetitive routings will force the user to adhere to the defined limits of the production line definition. Production schedules for repetitive units are defined in terms of units per day and all of the subsequent charges will be made to the part number of the unit being produced.

Full shop floor control and labor tracking is available in both the repetitive and discrete environments.

There is no limit on the use of subcontract operations within either a discrete or repetitive routing. The Info.Net system will track production units through the subcontracted operations, using both production order and purchase definitions to charges.

If required, fully subcontracted production orders can also be created and tracked, including the use of vendor supplied material, or a mix of internal and vendor supplied material.

For both repetitive and discrete production operations, byproduct and coproduct definitions are available and vendor and / or customer material can be integrated into the production cycle with the proper cost controls.