



LAMAR SOFTWARE, INC.
SPECIALISTS IN MANUFACTURING AND DISTRIBUTION

Shop Floor Control

For full shop floor control, a routing must be defined for each manufactured item. When creating discrete work orders or repetitive schedules, the routing will be expanded into a shop floor requirement that will include a schedule of each operation based on the schedule type code defined in the routing.

The shop floor move transaction system permit the normal move through the predefined routing but also, movements backward through the routing, or the skipping of operations, or on line creation of new operations for possible rework activity.

All of this activity will be collected in shop floor transactions and in their parallel labor transactions. As the standard cost system is based on costs by operation, the value of the shop floor is known at all times and the shop floor costs will be collected and reported using both standard and actual costs.